

5491



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400213-3
Job Sheet 178574



015

Part No: RBT400213-3

Job Qty: 16 ea

Part Name: Left Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213 Rev F IPP Rev A 1.11.23 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update Rev. F
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		8/9/18	0.00	0.00	Start Up Machining		
110	Mori Seiki	16 pcs		8/9/18	0.00	16.00	MORI NV5000-1		
120	QC	16 pcs		8/9/18	0.00	0.00	QC2		
130	QC	16 pcs		8/9/18	0.00	0.00	QC8		
150	Outsource	16 pcs		8/9/18	0.00	0.00	Outsource4		
160	Packaging	16 pcs		8/9/18	0.00	0.00	Packaging2		
170	QC	16 pcs		8/9/18	0.00	0.00	QC6		
180	Packaging	16 pcs		8/9/18	0.00	0.00	Packaging3		
190	QC21-SA	16 Ea		8/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio F8 C360 FOLIO REV: DWG REV: 2-Deburr
Descriptions: 150 - Issue P/O to ATG : PO 040939 - ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water
sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50	2.1280 ft (.133 ea)	90-Start up Operation	SD21852

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.625X01.500	2	9	0

Part Specifications

Specifications could not be found.

Plex 8/16/18 8:14 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S107513

Part: RBT400213-3

Job No: 178574

Serial No/Batch: S107513

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 09/17/18

DQA: _____ Date: _____

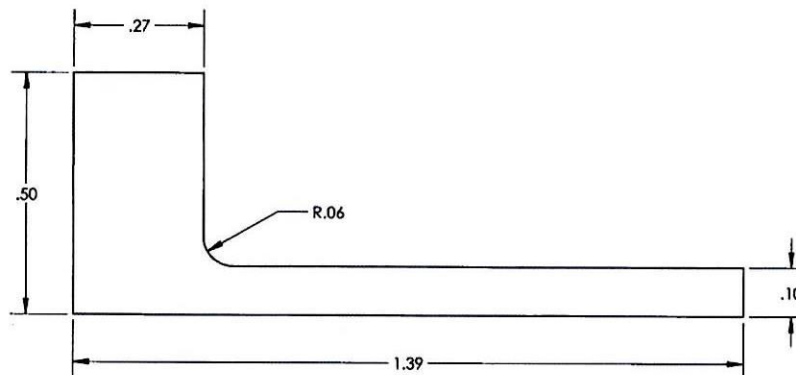
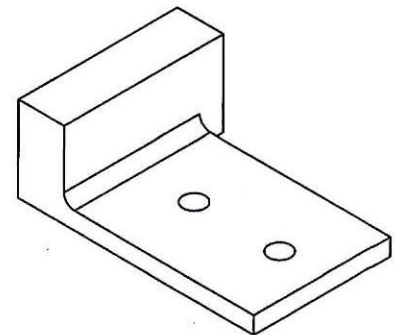
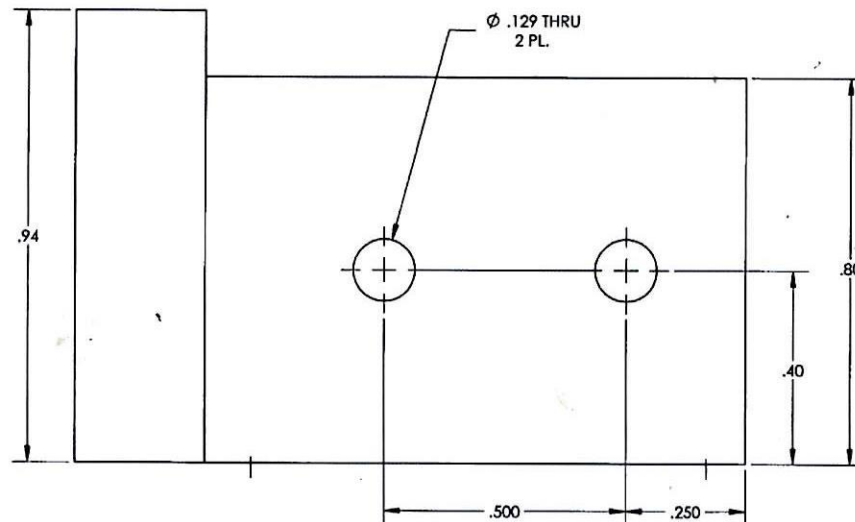
WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
		OTHER : _____			

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, TOLERANCES CHANGED ON DIMENSIONS .937 / .800 / .270 / .500 / .400 TO X.XX	17-797	17.12.21	VM	ML



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBT400213-3 LEFT CLAMP

DART AEROSPACE		Newbury, Ontario, Canada	
LEFT CLAMP			
PART NO. RBT400213-3		REV F	
TOOL NO. RBT400213		INITIALS AND DATE	
DESIGNED BY: VM 12/21/2017		TOLERANCE: .005	
DRAWN BY: VM 01/02/2018		.005 ± .005	
CHECKED BY: VM 01/02/2018		.01 ± .01	
MFG REVIEW BY: DD 01/02/2018		.1 ± .1	
APPROVED BY: ML 01/30/2018		SCALE: NTS	
COPYRIGHT © 2017 BY DART AEROSPACE LTD		SHEET 4 OF 7	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040939**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040939
PO Date: 9/6/18
Due Date: 9/24/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178575	RBT400213-4	Right Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/24/18	20 pcs	0 pcs	20 pcs	\$8.10/pcs	\$162.00
							20 X	SEP 17 2018			
2	180125	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	-	9/24/18	12 pcs	0 pcs	12 pcs	\$14.60/pcs	\$175.20
3	178574	RBT400213-3	Left Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/24/18	20 pcs	0 pcs	20 pcs	\$8.10/pcs	\$162.00
							20 X	SEP 17 2018			

Grand Total: \$499.20

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/6/18 10:44 AM dart.tsimiklis.chrisoula

CT



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916017

Date: 13-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 each	Part: RBT400213-4 ✓ Right Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 23680	Rev: F PO: PO040939 ✓ Line: 1	
20 each	Part: RBT400213-3 ✓ Left Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 23682	Rev: F PO: PO040939 ✓ Line: 3	DAS 61 9-8
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>13/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			